

punzonadoras (42)

punzonadoras



PUNCHING MACHINE TRUMPF TYPE TC 1000R - AXES X MM 2070 AXES Y MM 1280  
USED YEAR 2007

Movement Axes X

Mm 2070

Movement Axes Y

Mm 1280

Punching Force

Ton 16,5

Automatic Tool Changer

Stk 15

Number Of Stroke

1/Min 600

Control

Bosch

Max. Sheet Thickness

Mm 6,4

Color

White – Blue

Configuration:

- Safe Security
- Automatic Tool Changing N° 15



FINN-POWER SG5

Model : SG5

Manufacturer : FINN-POWER

COMBINATION PUNCHING MACHINE "FINN-POWER" SG5 TRS SFB 2500 X 1250 MM WITH STATIONS  
MT 24/8 – USED YEAR 2000 – WITH CE.

Movement Axes X

Mm 3000

Movement Axes Y

Mm 1290

Shear

Mm 1500 x 800 with blade adjustable

Woven wire unload

N° 4

Turret Capacity

n° 20 Stations (Multitool e tools index)



**MALCO 35 TON**

Model : 35

Manufacturer : MALCO

PUNCHING MACHINE MALCO 350 KN - NEW Technical Specification:- Power : Ton 35 - Gap: Mm 1000-  
Dimension Of Table Y-X: Mm 1400 X 1060 - Oleodinamic Lock  
Dimension Of Machina - Lenght: Mm 2300- Width. : Mm 1450- Height.: Mm 1800



**PUNCHING MACHINE 1000 X 1000 - 150 kN**

Model : TC 120R

Manufacturer : TRUMPF

PUNCHING MACHINE TRUMPF TYPE TC 120R - AXES X MM 1000 - AXES Y MM 1000 - USED

Movement Axes X

Mm 1000

Movement Axes Y

Mm 1000

Punching Force

Ton 15

Max Positioning Speed Axes X

M/Min 40

Max Positioning Speed Axes Y

M/Min 40

Max Positioning Speed Simultaneous

M/Min 56

Automatic Tool Changer

Stk 9

Number Of Stroke

1/Min 320

Control

Bosch Trumagraph Cc 220s

Max. Sheet Thickness

Mm 4

Max. Tool Diameter

Mm 38

Weight

Kg 4300

Color

Bianco Blue

Dimension Approx.

Length

Width

Height

Mm 3800

Mm 4600

Mm 1820

Configuration:

- Safe Security

- Automatic Tool Changing N° 9

PUNCHING MACHINE 1270 X 1270 MM - 180 kN

Model : TC 2020R

Manufacturer : TRUMPF

PUNCHING MACHINE TRUMPF TYPE TC 2020R – USED – WORKING AREA MM 2540 X 1270

Movement Axis X (Whithout repositioning)

Mm 2540

Movement Axis Y (Whithout repositioning)

Mm 1270

Power of punching

Ton 18

Max. thickness metal sheet

Mm 6,4

Max. frequency of punching

1/min 900

Max. frequency of marchino

1/min 2200

Tools, Linear store

19 with 2 clamps

Programmable trap-door  
With right and left unload

Mm 180 x 200 (X x Y)

Dimensions

Mm ca. 6448 x 7440

Automation

Integrated

Standard configuration :

- Sicurezza: CE Marking,
- Safe security;
- N° 19 Tools station,
- N° 2 Clamps



PUNCHING MACHINE 1270 X 1270 MM - 180 kN

Model : TC 2000R

Manufacturer : TRUMPF

PUNCHING MACHINE TRUMPF TYPE TC 2000 R- WORKING AREA 1270 X 1270 MM - USED YEAR 2002

Movement Axes X

Mm 1270

Movement Axes Y

Mm 1270

Punching Force

Ton 18

Max Positioning Speed Axes X

M/Min 90

Max Positioning Speed Axes Y

M/Min 60

Max Positioning Speed Simultaneous

M/Min 105

Automatic Tool Changer

Stk 9

Control

1/Min 900

Number Of Stroke

Basis Bosch Typ 3

Max. Sheet Thickness

Mm 6,4

Max. Material Weight

Kg

Max. Tool Diameter

Mm 76

Electrical Consumption

Kw 8

Weight

Kg 8000

Color

Bianco Blue

Dimension Approx.

Length

Width

Height

Mm 4100

Mm 5700

Mm 2070

**Standard Equipment:**

- Security Light Barriers
- 9 Tool Sets - 9 Cartridges With Die Plates;
- 2 Clamping Claws;
- Rotation Of All Tools (360°)
- Digital, Nc-Controlled And Maintenance Free 3-Phase Motors
- Automatic Repositioning;
- Compensation Of Tool Length Variation;
- Part Removal Chute (200mm X 200mm);
- Network Connection Rj 45 - 3,5\_\_ Disk Drive - Graphic Software Tops 2000 - Online Diagnose Via Modem

**Additional Equipment:**

- Function Multishear
- Function Multibend



PUNCHING MACHINE 1550 X 1050 MM
Model : TECNOINDEX
Manufacturer : TECHNOLOGY
PUNCHING MACHINE TECHNOLOGY TYPE TECNOINDEX WITH CNC FANUC USED
<p>Technical specifications:</p> <ul style="list-style-type: none"> <li>- Working area: Mm 1550 x 1050</li> <li>- Rotare Head</li> <li>- Used tools</li> <li>- Used Matrix</li> <li>- N° 2 Multitool with 4 stations</li> </ul>



PUNCHING MACHINE 20 TON
Model : EUROPE 245
Manufacturer : AMADA
PUNCHING MACHINE "AMADA" TYPE EUROPE 245
<p>Technical specification:- Working power : Ton 20- Max thickness of metal sheet: Mm 6- Max weight of metal sheet : Kg 100- Working area : Mm 1000 x 1270- With automatic ripositioning : Mm 1000 x 2500- Gap : Mm 1250- Max speed movement axes : Mt/min 50- Stroke : Mm 32- Max punching diameter : Mm 88,9- Power : kVA 15- Air : Lt/min 100- Net weight : Kg 10000</p> <p>Turret configuration:- N° stations : 19- Rotation per minute : 30- Circuit number : 1- Distance between inferior and superior turret: 20 mm</p> <p>Configuration:- stat. A: n. 12 diam. untill a 12.7 mmB: n. 6 diam. untill a 31.7 mmC: n. 2 diam. untill a 50.8 mmD: n. 2 diam. untill a 88.9 mm</p> <ul style="list-style-type: none"> <li>- Index from: 1° to 360°</li> </ul>



PUNCHING MACHINE 2000 X 1270 - 220 kN
Model : TC 500R
Manufacturer : TRUMPF
<p>PUNCHING MACHINE TRUMPF TYPE TC 500R - AXES X MM 2000 AXES Y MM 1270 – USED YEAR 1992 – OVERHAULED</p>

Movement Axes X

Mm 2080

Movement Axes Y

Mm 1270

Punching Force

Ton 22

Max Positioning Speed Axes X

M/Min 90

Max Positioning Speed Axes Y

M/Min 60

Max Positioning Speed Simultaneous

M/Min 108

Automatic Tool Changer

Stk 15

Number Of Stroke

1/Min 510

Control

Bosch Trumagraph Cc 220s

Max. Sheet Thickness

Mm 6,4

Max. Tool Diameter

Mm 76

Weight

Kg 12000

Color

White – Blue

Dimension Approx.

Length

Width

Height

Mm 6400

Mm 5800

Mm 2100

Configuration:

- Safe Security

- Automatic Tool Changing N° 15



PUNCHING MACHINE 2070 x 1280

Model : TC 1000

PUNCHING MACHINE TRUMPF TYPE 1000 – USED YEAR 200

Technical specification

Working area: Mm 2070 x 1280

Max thickness metal sheet: Mm 6,4

Power of work: Kn 165

Number of strokes: Nr. 600 min.

Nr. Tools change (index): Nr. 15

Nr. clamps: Nr. 2

Control: Bosch PCN

Multitool

Multishear

Brush table



PUNCHING MACHINE 2070 X 1280 MM

Model : TC 1000

Manufacturer : TRUMPF

PUNCHING MACHINE TRUMPF TYPE TC 1000R - AXES X MM 2070 AXES Y MM 1280

USED YEAR 2007 –

Movement Axes X

Mm 2070

Movement Axes Y

Mm 1280

Punching Force

Ton 16,5

Automatic Tool Changer

Stk 15

Number Of Stroke

1/Min 600

Control

Bosch

Max. Sheet Thickness

Mm 6,4

Color

White – Blue

Configuration:

- Safe Security
- Automatic Tool Changing N° 15



PUNCHING MACHINE 2500 x 1250 - 300 kN

Model : TP 2525

Manufacturer : FINN-POWER

PUNCHING MACHINE FINN POWER TYPE TP 2525 - WORKING AREA 1250 X 2500 MM - YEAR OF PRODUCTION 1996 CE - OVERHAULED JULY 2007

Movement Axes X

Mm 2500

Movement Axes Y

Mm 1250

Punching Force

Ton 30

Automatic Tool Changer

Stk 21 (3 Rotation – 2 Multitool)

Max. Sheet Thickness

Mm8

Standard Equipment:

- Automatic Repositioning
- N° 21 Stations (3 Rotation And 2 Multitool)
- Brushes Table
- Safety: Ce-Marking, Light Barriers



PUNCHING MACHINE 2500 X 1250 MM	
Model : OS 2500	
Manufacturer : RAINER	
<p>PUNCHING MACHINE RAINER TYPE OS 2500 USED YEAR 2001 - WORKING-HOURS NR. 6660 (15-04-10)</p> <ul style="list-style-type: none"> <li>- Power of punching 23 tons</li> <li>- NC TECNOS Year 2009- Monitor 14" S-VGA - Unit floppy disk integrated - 6 axes controlled - Programmable speed axis - Set used tools</li> <li>- Software Computes</li> </ul> <p>Technical specifications:</p> <ul style="list-style-type: none"> <li>- Power max: kN 230</li> <li>- Max thickness of punching: mm 6,4</li> <li>- Max weight of metalsheet: Kg 165</li> <li>- Medium time of change tools: sec. 1</li> <li>- Automatic repositioning in X</li> <li>- Predisposition multitool</li> <li>- Automatic lubrication</li> <li>- Working-area: mm 2082 x 1297</li> <li>- Max speed of positioning (axis,y): m/min 80,80</li> <li>- Max speed of diagonal positioning: m/min 113</li> <li>- Number of hydraulic clamps: 2</li> <li>- Max stroke tool: mm 20</li> <li>- Min pressure air: Bar 6,5</li> <li>- Max. weight: Ton 12</li> </ul>	



PUNCHING MACHINE 2500 X 1300 MM	
Model : P 222R - 13/25	
Manufacturer : CIMSA	
<p>PUNCHING MACHINE CIMSA TYPE P 222R - 13/25 – WORKING AREA 2500 X 1300 MM – USED YEAR 2005.</p> <p>Movement Axes X</p>	

Mm 2500

Movement Axes Y

Mm 1300

Punching Force

Ton 20

Max. Sheet Thickness

Mm 6.35

Max weight of part with max movement speed

Kg 180

Max Diameter of Tranciatura

Mm 80

Max Positioning Speed Axis X - Y

M/Min 80

Max Positioning Speed Simultaneous X - Y

M/Min 110

Max rotation speed of Rotation tools

Giri/Min 50

Max stroke of punching

Min-1 600

Time change of tools

Sec 0,5-2

Height of working area

Mm 1000

Electric Power

kVA 18

Dimension Approx. Length x Width

Mm 8450 X 5700

Height

Mm 2700

Weight

Kg 13320

Standard Turret/configuration of Tool Post:

- N° 10 Until Diameter 20 Mm
- N° 6 Until Diameter 35 Mm
- N° 2 Until Diameter 50 Mm
- N° 2 Until Diameter 80 Mm
- N° 2 Until Diameter 80 Mm Rot.



PUNCHING MACHINE 2500 x 1500 - 300 kN	
Model : F6-25	
Manufacturer : FINN-POWER	
PUNCHING MACHINE "FINN-POWER" TYPE F6-25 - USED YEAR 2002 INSTALLED YEAR 2003 (July) – With CE.	
<p>Technical specifications:</p> <ul style="list-style-type: none"> <li>- Max. dimension metal-sheet : mm 1528 x 3061</li> <li>- Max weight of metal sheet: Kg 200</li> <li>- Length axes X: mm 2584 (X-42...X2542)</li> <li>- Max speed axes X: m/min 80</li> <li>- Length axes Y: mm 1560</li> <li>- Max speed axes Y: m/min 60</li> <li>- Max speed transversal: m/min 100</li> <li>- Speed stroke mm 1: 1/min 900</li> <li>o With distance of mm 25: 1/min 400</li> <li>o Hole to hole mm 250: 1/min 140</li> <li>- Total weight: Kg 13500</li> <li>- Volume of oil-tank: L 330</li> <li>- Stroke/Force power: kN 300</li> <li>- Stroke of punching: Hydraulik</li> <li>- Depth of stroke: numerically adjustable</li> <li>- Length of stroke: programmable</li> <li>- Speed of piston: programmable</li> <li>- Number of tool stations: Nr. 21</li> <li>- Max Diameter of punching: mm 89</li> <li>- Turret Rotation: g/min 30</li> <li>- Time of tool-change: sec 1...2,5</li> <li>- Tool index CNC</li> <li>o Number max index stations: Nr. 10</li> <li>o Max Diameter punch: mm 89</li> <li>o Max. tool rotation: g/min 40</li> <li>- Max thickness material: mm 8</li> <li>- Clamps: Pneumatic 2</li> <li>- Electric Power: kVA 47</li> <li>- Consumption compressed air (approx): NI/min 30</li> <li>- Min. pressure compressed air: Bar 6</li> </ul> <p>Additional equipment:</p> <ul style="list-style-type: none"> <li>- Load and Unload Type Lur 3000</li> <li>- Complete of a kit of used tools</li> </ul>	



MAX POSITIONING SPEED SIMULTANEOUS

M/MIN 116

AUTOMATIC TOOL CHANGER

STK 18

CONTROL

SIEMENS SINUMERIK 840D

MAX. SHEET THICKNESS

MM8

MAX. MATERIAL WEIGHT

KG 230

MAX. TOOL DIAMETER

MM 76,2

ELECTRICAL CONSUMPTION

KW

WEIGHT

KG 13700

COLOR

BIANCO BLUE

DIMENSION APPROX. LENGHT  
WIDTH  
HEIGHT

MM 6760

MM 6100

MM 2500

STANDARD EQUIPMENT:

- SOLID C-FRAME
- COORDINATE GUIDE WITH INTEGRATED LINEAR MAGAZINE, 18 TOOL STATIONS, AUTOMATIC TOOL CHANGER, 3 CLAMPS
- AUTOMATIC PART CHUTE
- DRIVES: MAINTENANCE-FREE THREE-PHASE AC SERVO MOTORS
- PUNCHING HEAD: HYDRAULIC MONO-TOOL ADAPTER, 360°-ROTATION FOR ALL TOOLS, AUTOMATIC TOOL LENGTH COMPENSATION, SPRAY TOOL LUBRICATION, 2ND LUBRICATING CONTAINER, PROGRAMMABLE STRIPPER, SUCTION OF PUNCHING SLUGS
- PROGRAMMABLE FOOT STRIPPER FOR REPOSITIONING WITH SELECTABLE FOOT STRIPPER POWER
- BULGE DETECTION
- CONTROL SIEMENS SINUMERIK 840 D, COLOURED TFT-MONITOR 10,4", SIMPLE OPERATION, DIAGNOSTIC FUNCTIONS, GRAPHIC PROGRAMMING TOPS 2000, INTEGRATED 3,5" FLOPPY DISK, NET WORK CONNECTION BNC AND RJ 45
- AUTOMATIC SHUTDOWN
- SAFETY: CE-MARKING, LIGHT BARRIERS, QUICK SWITCH-OFF HYDRAULIC

EQUIPMENT FOR PUNCHING:

- 18 RTC-CARTRIDGES INCL. DIE PLATES
- MULTITOOL
- TAPPING
- SLITTING
- ENGRAVING / QUICK BEADING
- ITM - INTELLIGENT-TOOL-MANAGEMENT

ADDITIONAL EQUIPMENT FOR MACHINE:

- SENSOR FOR PART CHUTE
- CUSHIONING AGAINST VIBRATION
- NON-SCRATCH MACHINING
- BLOW OUT DEVICE
- CHIP CONVEYOR WITH CONTAINER



PUNCHING MACHINE 2550 X 1280 - 18 TON	
Model : TC 3000R-1300 SM	
Manufacturer : TRUMPF	
PUNCHING MACHINE TRUMPF TYPE TC 3000R-1300 – USED YEAR 2003 – WITH SYSTEM OF LOAD UNLOAD SHEETMASTER.	
Movement Axes X	
Mm 2550	
Movement Axes Y	
Mm 1280	
Punching Force	
Ton 18	
Max Positioning Speed Axes X	
M/Min 90	
Max Positioning Speed Axes Y	
M/Min 60	

Max Positioning Speed Simultaneous

M/Min 108

Automatic Tool Changer

Stk 19

Number Of Stroke

1/Min 900

Control

Bosch Trumagraph Cc 220s

Max. Sheet Thickness

Mm 6,4

Max. Tool Diameter

Mm 76,2

Weight

Kg 8000

Color

Bianco Blue

Dimension Approx.

Length

Width

Mm 15000

Mm 7000

Equipment:

- Solid C-frame
- Coordinate guide with integrated linear magazine with 21 places for tools and clamps
- 2 clamps
- Drives: maintenance-free, digital three-phase AC servo motors
- Punching head: hydraulic system with closed feedback loop servo loop, hydraulic mono-tool holder, 360 ° rotation for all tools, automatic tool length compensation, programmable wiper-movement
- Programmable foot stripper
- Spray tool lubrication

- Punching slugs suction system
- Chip box
- Part chute 500 x 500 mm
- Control: BOSCH PNC-P, activity oriented operating environment user interface, on-line help, diagnostic function, 3,5"-floppy disk drive, RJ45- network connection
- Network connectivity by installing via Teleservice
- Safety: CE-marking, light barriers, quick switch-off hydraulic
- Color: white RAL 9002 / blue RAL 5010

Additional Options:

- Multitool-control
- Tapping
- Engraving / quick beading
- Multishear
- Multibend
- Roll Technology
- Softpunch
- Stencil spray lubrication
- One additional clamping bracket
- Vertically movable clamping claw
- Repositioning cylinder repositioning device
- Sensor for parts slide
- Cushioning against vibration
- Automatic Shutdown
- Scratch arms handling
- Bulge detection

Automation Components:

- SheetMaster 1303
- Loading station with sheet separators
- Unloading platform
- Sheet metal thickness gauge to double sheet control
- Control TASC 100
- Peeling system
- Block sucker plate
- TRUMAGRIP residual lattice disposal unit



PUNCHING MACHINE 3061 x 1528 - 300 kN	
Model : SG6	
Manufacturer : FINN-POWER	
<p>COMBINATION PUNCHING MACHINE "FINN-POWER" TYPE SHEAR GENIUS 6 USED YEAR 1997 – INSONORIZED.</p> <p>Composed from:</p> <ul style="list-style-type: none"> <li>- Turret-Punch SGS6</li> <li>- Angle-Shear RS1500 – adjustable</li> <li>- System of automatic load LD3000</li> <li>- Working area 3000 x 1500 mm</li> <li>- N° 4 Unload-conveyor C1500/4</li> <li>- Control CNC Siemens Sinumerik 840D</li> <li>- Automatic Load with suction-cup</li> <li>- N° 21 stations-turret of: N° 4 Multitools (20-10-10-8) – Index (2B-1D-1C) – N° 13 normal station</li> <li>- Jet-Cam software</li> <li>- Cooling electrical box</li> </ul>	



PUNCHING MACHINE 3061 x 1528 - 300 kN	
Model : SG6	
Manufacturer : FINN-POWER	
<p>COMBINATION PUNCHING MACHINE "FINN-POWER" TYPE SHEAR GENIUS 6 USED YEAR 1995</p> <p>Type machine:</p> <ul style="list-style-type: none"> <li>- TRS68895</li> </ul> <p>Composed from 5 principal elements:</p> <ul style="list-style-type: none"> <li>- Turret-Punch SGS6</li> <li>- Angle-Shear RS1500</li> <li>- System of automatic load LD3000</li> <li>- Automatic-Stack system STS 3015/s2 + Chooser-Tape C1500/4</li> <li>- Control CNC Siemens Sinumerik 880N 8.1</li> </ul>	



PUNCHING MACHINE 3061 x 1528 - 300 kN

Model : SG6

Manufacturer : FINN-POWER

PUNCHING MACHINE COMBINATION "FINN-POWER TYPE SG6 WITH AUTOMATION – USED YEAR  
1999

Dimension Metal Sheet

Mm 3061 X 1528

Movement Axes X

Mm 2584

Movement Axes Y

Mm 1560

Punching Force

Ton 30

Max Positioning Speed Axes X

M/Min 80

Max Positioning Speed Axes Y

M/Min 60

Max Positioning Speed Simultaneous

M/Min 100

Number Of Stroke

Pcs 20

Controll

Siemens Sinumerik 840 D

Max. Sheet Thickness

Mm 8

Max. Diameter Punch

Mm 89

Max Thickness Shearing Alluminium

Max Thickness Shearing Fe52/Fe37

Max Thickness Shearing Steel Inox

Mm 5

Mm 4

Mm 3

Stroke Shear

Mm 800 X 1528

Consumpt. Elettr. Approx

Kwa 17

Weight

Kg 13000

Colore

Blue

Configuration:

- Shear With Automatic System Of Load
- N° Of Clamps For Metal Sheet With Positioning: N° 3 Pneumat. Automatic –
- Sistem Of Automatic Load : Ld 3000
- Numeric Control : Siemens 840d
- Safe Security



PUNCHING MACHINE 3085 X 1650 MM - 220 kN

Model : TC 5000R - 1600

Manufacturer : TRUMPF

PUNCHING MACHINE TRUMPF TYPE TC 5000 R-1600 FMC – WORKING AREA 3085 X 1650 MM – USED  
 YEAR 2005

Movement Axes X

Mm 3085

Movement Axes Y

Mm 1650

Punching Force

Ton 22

Max Positioning Speed Axes X

M/Min 100

Max Positioning Speed Axes Y

M/Min 60

Max Positioning Speed Simultaneous

M/Min 116

Automatic Tool Changer

Stk 21

Control

Siemens Sinumerik 840d

Max. Sheet Thickness

Mm8

Max. Material Weight

Kg 230

Max. Tool Diameter

Mm 76,2

Electrical Consumption

Kw

Weight

Kg 17300

Color

Bianco Blue

Dimension Approx.

Length

Width

Height

Mm 7600

Mm 7000

Mm 2500

Standard Equipment

- Rotating tool adaptor
  - Autom. repositioning device with presser foot
  - Autom. tool changer with 21 stations
  - Stroke counter for punching and tapping tools
  - 4 clamps
  - Programmable chute for parts 500 x 500 mm
  - Programmable presser foot with selectable press force
  - Container for workpieces
  - Tool spray lubrication
  - Vacuum slug removal
  - Chip container
  - Rapid shutdown of hydraulic system
  - Job table
  - TFT colour screen
  - 3.5" disk drive
  - Graphic workshop program
  - Workshop programming
  - RJ45 network connection
  - Safety equipment
  - Sheet collision detection
- Additional equipment
- 21 RTC cartridges incl. die plates
  - MultiTool
  - MultiShear
  - MultiBend

- Marking/rapid beading
  - Deburring and roll technology
  - Softpunch
  - Die spray lubrication
  - StripLine
  - Clamps opening individually (4 pcs.)
  - Automatic shutdown
  - Blow-out device for small partsAutomation SheetMaster
  - Loading podest
  - Peeler cup
  - Vacuum sensor
  - Central lubrication
  - Unloading podest
  - Sheet thickness sensor for double sheet check
  - Control TASC 100Additional automation SheetMaster
  - Loading and unloading parallel to production SheetMaster
  - Peeling device
- Automation GripMaster
- Sheet skeleton pallet tiltable
  - Scissor table
  - Sheet skeleton gripper with sensor



**PUNCHING MACHINE 750 X 750 - 15 TON**

Model : MINIMATIC 100

Manufacturer : TRUMPF

PUNCHING MACHINE TRUMPF TYPE MINIMATIC 100 - AXIS X MM 750 - AXIS Y MM 750 - USED

Movement Axis X

Mm 750

Movement Axis Y

Mm 750

Power of punching

Ton 15

Max weight working-part

Kg 50

Max Axis-speed X/Y

M/Min 40/56

Electrical power (only machine) kW

9kva/50 Hz

Control

Siemens Sinumerik 3N

Max metalsheet thickness

Mm 4

Max Tools-diameter

Mm 38

Weight

Kg 3500

Color

Bianco Blue

Dimension Approx

Lenght

Width

Height

Mm 3000

Mm 1800

Mm 2000

Equipment:

- Safe security
- Nr. 9 cartridges
- Without rotary-station



**PUNCHING MACHINE SG6 YEAR 2007**

Model : SG6

Manufacturer : *FINN-POWER*

HYDRAULIC PUNCHING MACHINE CNC FINN POWER TYPE SHEAR GENIUS SG6 – USED YEAR 2007  
 – WORKING HOURS NR. 1500.

Technical specification:

- Punching-Power 30 Ton- Working area mm 3000x1500- Angle shear integrated RS 1500- Adjustable blades Lam ACS- System of load LD6 with 1 load station- Troubleshooter double metal sheet- System for to true up the metal sheet- Hydraulic system with punch-stroke completely programmable- Turret with 20 Stations- N°10 Fix stations- N°6 Station auto-index- N°02 Multi-tool- N°02 Deformation station- Brush table and supply table for max dimension of metal sheet- N°03 Clamps- Automatic programming of clamps PCS- Numeric Control Siemens Sinumerik 840 D- Conveyor parts- Software for manage Multi-tool Rotanti Wilson Tool- Centralized lubrication



**PUNZONADORA 2070 X 1280 - 165 kN**

Model : TC 200R

Manufacturer : *TRUMPF*

PUNCHING MACHINE TRUMPF TYPE TC 200R - AXES X MM 2070 - AXES Y MM 1280  
 - USED YEAR 1995 - H 25.000

Movement Axes X

Mm 2070

Movement Axes Y

Mm 1280

Punching Force

Ton 16,5

Max Positioning Speed Axes X

M/Min 80

Max Positioning Speed Axes Y

M/Min 55

Max Positioning Speed Simultaneous

M/Min 97

Automatic Tool Changer

Stk 15

Number Of Stroke

1/Min 500

Control

Bosch Trumagraph Cc 220s

Max. Sheet Thickness

Mm 6,4

Max. Tool Diameter

Mm 76,2

Weight

Kg 8000

Color

Bianco Blue

Dimension Approx.

Length

Width

Height

Mm 6000

Mm 5600

Mm 2080

Configuration:

- Safe Security

- Automatic Tool Changing N° 15



<b>SALVAGNINI TYPE S4</b>	
Model : S4	
<i>Manufacturer : SALVAGNINI</i>	
PUNCHING MACHINE "SALVAGNINI" TYPE S4 + STORE METALSHEET MD USED – TYPE S4 – YEAR 1999.	
<p>Technical specification</p> <ul style="list-style-type: none"> <li>- MD 3015 S430 IA4015 TC4015D R301</li> <li>- Series 717</li> <li>- Hours from installation n° 36318</li> <li>- Overhauled Head by Salvagnini (in the Year 2007)</li> <li>- N° 45 Stations of 7 tons</li> <li>- N° 4 Stations of 21 tons</li> <li>- N° 2 Rotation Stations</li> <li>- N° 1 Stations "bugnatore"</li> <li>- Potenza kW 62</li> </ul>	



<b>TRUMPF TC 260R</b>	
Model : TC 260R	
<i>Manufacturer : TRUMPF</i>	
PUNCHING MACHINE TRUMPF TYPE TC 260R - AXES X MM 2500 - AXES Y MM 1300 - USED	
<p>Movement Axes X</p> <p>Mm 2500</p> <p>Movement Axes Y</p> <p>Mm 1300</p>	

Punching Force

Ton 25

Max Positioning Speed Axes X

M/Min 90

Max Positioning Speed Axes Y

M/Min 60

Max Positioning Speed Simultaneous

M/Min 108

Automatic Tool Changer

Stk 10

Number Of Stroke

1/Min 500

Control

Bosch Trumagraph Cc 220s

Max. Sheet Thickness

Mm 6,4

Max. Tool Diameter

Mm 76

Weight

Kg 11500

Color

Bianco Blue

Dimension Approx.

Length

Width

Height

Mm 7600  
Mm 7800  
Mm 2470

Configuration:

- Safe Security
- Automatic Tool Changing N° 10
- Retractable Clamps



TRUMPF TC 500R
Model : TC 500R-1600
Manufacturer : TRUMPF
PUNCHING MACHINE TRUMPF TYPE TC 500R-1600 – WORKING AREA 3085 X 1650 MM – USED 2001
Movement Axes X
Mm 3085
Movement Axes Y
Mm 1650

Punching Force

Ton 22

Max Positioning Speed Axes X

M/Min 90

Max Positioning Speed Axes Y

M/Min 60

Max Positioning Speed Simultaneous

M/Min 108

Number Of Stroke

1/Min 780

Automatic Tool Changer

Stk 18

Control

Bosch Trumagraph Cc220s

Max. Sheet Thickness

Mm8

Max. Material Weight

Kg 230

Max. Tool Diameter

Mm 76,2

Electrical Consumption

Kwa 17

Weight

Kg 13000

Color

Bianco Blue

Dimension Approx.

Length

Width

Height

Mm 15700

Mm 11135

Mm 2500

Configuration:

- Stable C-Frame - Coordinate Guide With Integrated Linear Magazine, 18 Tool Stations,
- Automatic Tool Changer
- Automatic Parts Chute
- Punching Head: Hydraulic Single Tool Adapter, 360° Rotation Of All Tools
- Control: Bosch Trumagraph Cc220s



TRUMPF TC 500R

Model : TC 500R

Manufacturer : TRUMPF

PUNCHING MACHINE TRUMPF TYPE TC 500R - AXES X MM 2500 - AXES Y MM 1300 – USED YEAR 2000  
- HOURS 9000

Movement Axes X

Mm 2500

Movement Axes Y

Mm 1300

Punching Force

Ton 22

Max Positioning Speed Axes X

M/Min 90

Max Positioning Speed Axes Y

M/Min 60

Max Positioning Speed Simultaneous

M/Min 108

Automatic Tool Changer

Stk 18

Number Of Stroke

1/Min 780

Control

Bosch Trumagraph Cc 220s

Max. Sheet Thickness

Mm 8

Max. Tool Diameter

Mm 76

Weight

Kg 13000

Color

Bianco Blue

Dimension Approx.

Length

Width

Height

Mm 7900

Mm 6300

Mm 2200

Configuration:

- Safe Security
- Automatic Tool Changing N° 18
- Retractable Clamps



Product name	Category	Page
- Tuesday 25 May, 2010	punzonadoras	3
FINN-POWER SG5 - Friday 02 November,	punzonadoras	5
MALCO 35 TON - Tuesday 02 January,	punzonadoras	5
PUNCHING MACHINE 2550 X 1280 - 18 TON - Tuesday 15 June, 201	punzonadoras	35
PUNCHING MACHINE 2500 x 1500 - 300 kN - Tuesday 28 April, 20	punzonadoras	27
PUNCHING MACHINE 3061 x 1528 - 300 kN - Tuesday 06 April, 20	punzonadoras	36
PUNCHING MACHINE 2535 X 1280 - 220 kN - Tuesday 25 March, 20	punzonadoras	31
PUNCHING MACHINE 3085 X 1650 MM - 220 kN - Tuesday 25 March, 20	punzonadoras	44
PUNCHING MACHINE SG6 YEAR 2007 - Thursday 01 July, 20	punzonadoras	47
PUNCHING MACHINE 750 X 750 - 15 TON - Saturday 24 February	punzonadoras	47
PUNCHING MACHINE 3061 x 1528 - 300 kN - Tuesday 25 March, 20	punzonadoras	40
PUNCHING MACHINE 3061 x 1528 - 300 kN - Tuesday 02 February,	punzonadoras	36
PUNCHING MACHINE 2500 X 1300 MM - Wednesday 19 Novembe	punzonadoras	26
PUNCHING MACHINE 1550 X 1050 MM - Tuesday 02 February,	punzonadoras	15
PUNCHING MACHINE 2500 X 1250 MM - Tuesday 06 April, 20	punzonadoras	23
PUNCHING MACHINE 1270 X 1270 MM - 180 kN - Saturday 28 February	punzonadoras	10
PUNCHING MACHINE 1000 X 1000 - 150 kN - Wednesday 27 Decembe	punzonadoras	8
PUNCHING MACHINE 20 TON - Wednesday 25 August,	punzonadoras	15
PUNCHING MACHINE 1270 X 1270 MM - 180 kN - Monday 21 July, 2008	punzonadoras	14
PUNCHING MACHINE 2500 x 1250 - 300 kN - Tuesday 25 March, 20	punzonadoras	22
PUNCHING MACHINE 2070 X 1280 MM - Thursday 10 December	punzonadoras	21
PUNCHING MACHINE 2070 x 1280 - Thursday 06 May, 201	punzonadoras	19
PUNCHING MACHINE 2000 X 1270 - 220 kN - Tuesday 25 March, 20	punzonadoras	18

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PUNZONADORA 2070 X 1280 - 165 kN - Thursday 31 July, 20	punzonadoras	50
SALVAGNINI TYPE S4 - Wednesday 23 Septemb	punzonadoras	51
TRUMPF TC 500R - Wednesday 27 Decembe	punzonadoras	60
TRUMPF TC 260R - Wednesday 27 Decembe	punzonadoras	54
TRUMPF TC 500R - Saturday 19 May, 200	punzonadoras	57